

**Product Data** 

# Castrol Tribol™ HM 943 Range

Hydraulic & circulating oils

## **Description**

Castrol Tribol™ HM 943 Range (previously called Tribol™ 943 AW) (anti-wear) hydraulic and circulating oils were developed to meet the demands of the most severe hydraulic applications. These high performance, ashless (zinc-free), multi-service oils can extend service life for uninterrupted machine availability and production. The following performance characteristics are emphasised:

**Oxidation stability** to significantly extend safe oil service life and to protect tight machine clearance from varnish or deposits.

**Anti-wear protection** to maintain crucial tolerance characteristics of advanced hydraulic systems and to protect gears and bearings in circulating systems.

**Corrosion resistance** to give protection, exceeding normal industry standards, against damage from condensed atmospheric moisture.

#### **Application**

**Hydraulics** - designed for the most sophisticated hydraulic operations, robots, and other NC machines, Tribol HM 943 oils may be used in any industrial, marine, or mobile applications.

**Circulating systems** - outstanding anti-wear properties make Tribol HM 943 oils ideal for multi-component systems including anti-friction and journal bearings and all types of gears except where manufacturers specify AGMA "EP" or "Compounded" gear oils.

Compressors – Tribol HM 943/32 and Tribol HM 943/46 in centrifugal and flooded screw compressors can significantly extend oil service life compared with conventional petroleum compressor oils and ATF fluids. In fact, drain intervals approach the range of some synthetic fluids. Tribol HM 943 oils may also be used in reciprocating compressors if temperatures are not high and units are not prone to valve deposits.

The wide array of Tribol HM 943 applications provides excellent opportunity to consolidate inventory.

The Tribol HM 943 range is fully compatible with the elastomer materials commonly used for static and dynamic seals, such as nitrile, silicone and fluorinated (e.g. Viton) polymers.

Tribol HM 943 is classified as follows: DIN 51502 classification - HLP ISO 6743/4 - Hydraulic Oils Type HM

Tribol HM 943 grades meet the requirements (for appropriate viscosity grade) of: DIN 51524 Part 2
Cincinnati Lamb (Milacron) P 68-69-70
Denison (Parker Hannafin) HF-0
US Steel 126 & 127
Eaton (formerly Vickers) 35VQ 25, I-286-S & M-2950-S
General Motors: LS2
Bosch Rexroth RE90220
Le Norse 100-1
Jeffrey No. 87
Ford M-6C32
B.F. Goodrich 0152

### **Advantages**

- The base oils in Tribol HM 943 are selected for chemical and thermal stability. They are also selected for the
  naturally high film strength necessary to prevent rupture at the highest pump pressures and tightest clearances
  where operating conditions usually lead to mixed or boundary (contact) lubrication. The premium base oils also
  maintain unsurpassed cleanliness, therefore minimising formation of varnish deposits and wear debris in any
  system.
- The anti-wear characteristics of Tribol HM 943 oils are achieved by a unique additive system which does not
  include zinc. The advanced anti-wear additive systems maintain critical dimensions in robots and other NC
  machines, therefore extending the service life of valves, pumps, gears, and bearings.
- The unsurpassed oxidation stability of Tribol HM 943 oils is a result of extensive research to stabilise petroleum oils at high operating temperatures. The balanced, total additive system in Tribol HM 943 oils also inhibits foaming and provides an unusual degree of corrosion protection see Typical Characteristics.

## **Typical Characteristics**

Name	Method	Units	HM 22	HM 32	HM 46	HM 68	HM 100
ISO Viscosity Grade	-	-	22	32	46	68	100
Density @ 15°C / 59°F	ASTM D4052 / ISO 12185	kg/m³	860	850	860	865	860
Kinematic Viscosity @ 40°C / 104°F	ASTM D445 / ISO 3104	mm²/s	22	32	46	68	100
Kinematic Viscosity @ 100°C / 212°F	ASTM D445 / ISO 3104	mm²/s	4.3	5.8	7.3	9.2	11.6
Viscosity Index	ASTM D2270 / ISO 2909	-	>100	>100	>100	>100	>100
Pour Point	ASTM D97 / ISO 3016	°C/°F	-39 / -34	-36 / -33	-33 / -27	-24 / -11	-26 / -15
Flash Point - open cup method	ASTM D92 / ISO 2592	°C/°F	190 / 374	220 / 428	230 / 446	230 / 446	252 / 285
Foam Sequence I - tendency / stability	ASTM D892 / ISO 6247	ml/ml	10/0	10 / 0	10 / 0	10/0	10 / 0
Water Separation @ 54°C / 129°F (40/37/3)	ASTM D1401 / ISO 6614	min	10	15	15	15	20
Air Release @ 50°C / 122°F	ASTM D3427 / ISO 9120	min	4	4	8	8	<5
FZG Gear Scuffing test - A/ 8.3/90	ISO 14635-1	Failure Load Stage	-	12	12	12	>12
Rust test - distilled water (24 hrs)	ASTM D665A / ISO 7120	-	Pass	Pass	Pass	Pass	Pass
Rust test - synthetic sea water (24 hrs)	ASTM D665B / ISO 7120	-	Pass	Pass	Pass	Pass	Pass
Vickers vane pump test	Vickers M-2952- S	wt loss (ring & vane) mg	<10	<10	<10	<10	<10
Oxidation Resistance	ASTM D943	Hours	18,000+	18,000+	18,000+	18,000+	18,000+

Subject to usual manufacturing tolerances.

This product was previously called Tribol 943 AW. The name was changed in 2015.

Castrol Tribol™ HM 943 Range 07 Apr 2015

Castrol, the Castrol logo and related marks are trademarks of Castrol Limited, used under licence.

This data sheet and the information it contains is believed to be accurate as of the date of printing. However, no warranty or representation, express or implied, is made as to its accuracy or completeness. Data provided is based on standard tests under laboratory conditions and is given as a guide only. Users are advised to ensure that they refer to the latest version of this data sheet. It is the responsibility of the user to evaluate and use products safely, to assess suitability for the intended application and to comply with all applicable laws and regulations. Material Safety Data Sheets are available for all our products and should be consulted for appropriate information regarding storage, safe handling, and disposal of the product. No responsibility is taken by either BP plc or its subsidiaries for any damage or injury resulting from abnormal use of the material, from any failure to adhere to recommendations, or from hazards inherent in the nature of the material. All products, services and information supplied are provided under our standard conditions of sale. You should consult our local representative if you require any further information.

BP Lubricants USA Inc., 1500 Valley Road, Wayne, NJ 07470 Telephone: +1-888-CASTROL Product Information: +1-877-641-1600 www.castrol.com/en\_us/b2b/home.html